

Composition

Expanded graphite C> 98.00% with tanged foil inserted and inner steel eyelet. Since the graphite does not come into direct contact with the fluid the mechanical properties of the seal remain unchanged over time, guaranteeing a longer joint operating life and a drastic reduction of fugitive emissions with greater safety.

Characteristics

Metalbond is the graphite gasket with inner eyelet that increases the effectiveness of the seal. It is the solution that allows a minimum diffusion of the fluid through the most stressed part of the gasket. At the same time it is an economical and long service gasket because the eyelet prevents the erosion of the inner edge of the seal and avoid the permeation of the fluid through the graphite.

Applications

Graphite gaskets for flanges. The graphite doesn't work with oxidizing fluids.

Tech Data

Planigraph™ Metalbond 2.00 mm th.			
Graphite density	gr/cm3	1.0	
Carbon Content	%	> 98.0	
Ash Content	%	< 2.0	
Material of insert	AISI	316L	
Thickness of insert	mm	0.10	
Compressibility	%	35 - 45	
Recovery	%	15 - 20	
Gas Permeability DIN 3535	cm3/min	< 0.6	
Relaxation stress DIN 52913	N/mm2	> 45	
Temperature max with steam	°C	550	
Temperature max with weak oxidants	°C	450	
Temperature min cryo	°C	-196	
Maximum assembly load RT	N/mm2	120	

Never use the product to the maximum temperature and pressure associated. Consult the manufacturer for further information

With weakly oxidizing agents and hot air the temperature must be limited to 450 $^\circ$ C Graphite and carbon cannot be used with oxidizing fluids

Thickness	1,5 ÷ 3,0 mm	1/16" ÷ 1/8"



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Planigraph™ Metalbond

The operating pressure of the gasket depends on the sealing surface. It is always advisable to verify the ratio between [De-Di] and the gasket thickness th., where **De** and **Di** represent the outer and inner diameters of the gasket, respectively, between the flange surfaces. This ratio must be at least 4; in this case, the maximum allowable compression on the gasket is 120 MPa.On WN RF flanges, Metalbond[™] gaskets are applicable up to a pressure class of 300 psi. Metalbond[™] gaskets are manufactured from **Planigraph™ LGRF** sheet, but can also be produced with LGR sheets (with smooth reinforcement) and LGRHDI sheets (with multilayer reinforcement). A version of **Metalbond**[™] with an external protection ring is also available.



Carrara S.p.A.,

Via Provinciale 1/E - 25030 Adro - BS - Italia tel. +39 030 7451121 / fax +39 030 7451130 www.carrara.it - info@carrara.it