



# PGT4 GR8622 ESP

## Composition

- **Middle rings:** expanded graphite rings **Planigraph<sup>ESP</sup>**
- **Top & Bottom rings:** **GR8622<sup>ESP</sup>** braided graphite rings

## Characteristics

**PGT4 GR8622<sup>ESP</sup>** is manufactured with modified **Planigraph<sup>ESP</sup>** graphite made according to strict guidelines. Maintaining the packing weight is essential in order to meet standards and minimize fugitive emissions in the long term.

The excellent sealing capabilities of **PGT4 GR8622<sup>ESP</sup>** and the reduced fugitive emissions are born from a completely brand-new approach.


This material is characterized by a reduced coefficient of friction and low permeability, better than those achievable with the current technology using lubricants, without compromising the chemical integrity of the material.

**PGT4 GR8622<sup>ESP</sup>** is a Low Emissions API std 622 3rd Edition and ISO 15848 BH C01/C02 approved graphite packing, providing a valid solution to reduce OEM stock seal types. It can be used for all Oil & Gas, Cyogenic, H<sub>2</sub> and most Chemical services, as well as steam.

## Applications

**PGT4 GR8622<sup>ESP</sup>** is a graphite stem packing seal designed for low-emission services in industrial valves. It is suitable for use with hydrocarbons, cryogenic, hydrogen, VOCs, VHAPs, non-oxidizing chemical compounds, and steam. **PGT4 GR8622<sup>ESP</sup>** is rated for up to 500 bar. It is designed to operate under all pressure conditions covered by classes 150 to 2500 lbs, thanks to its special wiper rings, GR8622<sup>ESP</sup> style (for extreme applications, such as those requiring API 5000 and API 10000 standards, please contact the Carrara Technical Department).

## Tech Data

	P bar	lb/in2	V m/s	fpm	pH	T°C	T°F
	500	7500	2	400	0 ÷ 14	-200 ÷ 450 / 650	-328 ÷ 840 / 1200

- Never use the product at its maximum rated temperature and pressure. Consult the manufacturer for further information.
- With weakly oxidizing agents and hot air, the temperature must be limited to 450 °C.
- With steam and non-oxidizing fluids, the temperature must be limited to 650 °C.
- Flexible graphite and carbon yarns shall not be used with oxidizing fluids.



## PGT4 GR8622 ESP

### APPROVALS

- API std 622 3rd Ed. FE 260°C (500°F)
- API std 622 3rd Ed. ANNEX C FE 400°C (750°F)
- ISO 15848 BH-C01/C02-400°C (750°F)
- Limited detrimental materials and Ash
- Weight Loss API std 622 3rd Ed., EN 14772 S.6.7, FSA-G-604-07 METHOD B
- TQ39 - 50.000 h Target Temperature 408°C
- Fire Test API 607, API 6FA, ISO 10497
- Corrosion Test RT and HT
- MESC 85/203 and 85/204
- H2 Compatible
- PTFE Free
- PFAS Free
- Wet Lubricant Free



The information provided in this publication, as well as that supplied to users in other forms, is based on our experience and communicated according to the best knowledge available. However, since numerous factors beyond our knowledge and control may influence the use of the products, no warranty, explicit or implicit, is given regarding such content. The operating limits indicated do not constitute confirmation that these values can be applied simultaneously. Avoid using the product at the maximum temperature and pressure limits. The maximum temperature is sustainable only for short periods under specific conditions. Specifications may be changed without notice. The images in the DS may not exactly represent the product, its color and/or marking.



**Carrara S.p.A.**,  
Via Provinciale 1/E - 25030 Adro - BS - Italia  
tel. +39 030 7451121 [carrara.it](http://carrara.it) - [info@carrara.it](mailto:info@carrara.it)