



# PLANISTEEL SW V

## Composition

Spiral wound gaskets are manufactured by coiling a V-profile metal strip together with a soft filler material, forming a flexible and pressure-resistant sealing element. The metal strip provides structural integrity and elasticity, while the filler ensures effective sealing performance. To enhance stability, control compression, and facilitate installation, the winding is supported by an outer guide ring and typically by an inner ring for RF flanges. Spiral wound gaskets for LMF flanges should be supported by an inner ring, although this is not mandatory, while those for LTG flanges are supplied without rings. The metal used for the inner rings matches that of the metal strip, whereas the guide ring material is user-selected. The stamped markings and color codes on the spiral wound gasket comply with ASME B16.20.

- **Metal strip:** suitable for use with any type of steel or alloy
- **Filler:** Megatherm High Vermiculite tape

## Characteristics

**Planisteel SW V** spiral wound gaskets are primarily manufactured in accordance with ASME B16.20, ASME B16.47 Series A and B, EN 12560-2, and EN 1514-2 standards, but gaskets made to other international standards or customized specifications are also available.

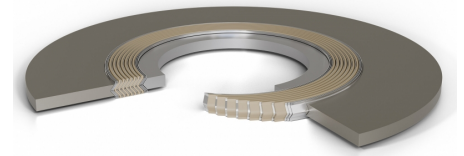
**Planisteel SW V** spiral wound gaskets, specifically designed and manufactured using carefully selected materials and tightly controlled processes, ensure maximum safety and freedom from contaminants, offering high reliability even in the most critical environments.

Performance Specifications	UM	Value
Minimum temperature	°C	-200
Maximum Temperature	°C	according to the selected metallic winding
Maximum Pressure	bar	according to the gasket rating
Vermiculite Chemical Resistance	pH	0 ÷ 14
Min. Gasket Seating Stress - $S_{gmin-S_{L=0.001}}$	MPa	42
Min. Gasket Operating Stress - $S_{gmin-O}$	MPa	30
Max Gasket Operating Stress - $S_{gmax}$	MPa	280

The sealing factors were obtained from tests carried out on the SWCI design. The maximum service temperature of the spiralwound gasket depends to the metal tape. The thermal capacity of the vermiculite filler is 1000°C.

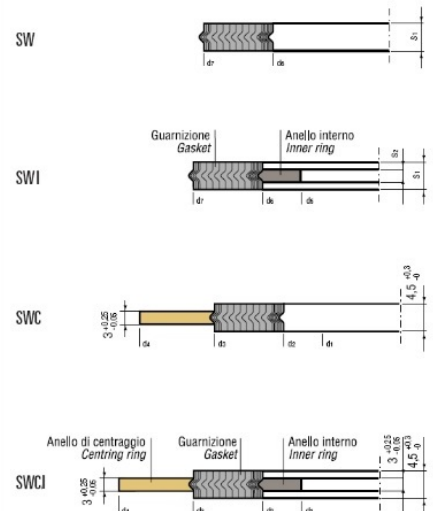
## Applications

Industrial gaskets for flanges suitable with all fluids according to the selected winding and filler.



## PLANISTEEL SW V

The **Planisteel SW V** gasket range, which includes spiral wound gaskets for all RF, LMF, and LTG flanges and is manufactured using all metals and fillers required for industrial applications, is available in four different designs. **Planisteel SW V** spiral wound gaskets are qualified according to major international type approval tests (TATs). Check the availability of Planisteel SW products in the [online stock](#).



The information provided in this publication, as well as that supplied to users in other forms, is based on our experience and communicated according to the best knowledge available. However, since numerous factors beyond our knowledge and control may influence the use of the products, no warranty, explicit or implicit, is given regarding such content. The operating limits indicated do not constitute confirmation that these values can be applied simultaneously. Avoid using the product at the maximum temperature and pressure limits. The maximum temperature is sustainable only for short periods under specific conditions. Specifications may be changed without notice. The images in the DS may not exactly represent the product, its color and/or marking.

**CARRARA**  
GLOBAL SEALING SOLUTIONS

**Carrara S.p.A.**,  
Via Provinciale 1/E - 25030 Adro - BS - Italia  
tel. +39 030 7451121 [carrara.it](http://carrara.it) - [info@carrara.it](mailto:info@carrara.it)