PLANIGRAPH V48JR

Composition
Energized Expanded Mineral Graphite with SS316L steel foil.

Characteristics
The Planigraph V48JR graphite sealing ring gaskets for valves, thanks to their variable specific density, offer an optimal combination of compressibility and strength, adapting to the different pressure requirements of industrial applications. The density can be adjusted to the customer's requirements, if technically feasible. Their construction with pure energized expanded graphite provides greater resilience and reliability.

Applications
These graphite gaskets in rings are ideal for sealing industrial valves in services compatible with graphite. Thanks to their high thermal and chemical resistance, they are suitable for a wide range of industrial applications that require reliable performance and optimal sealing.

Tech Data

Typical properties of the Planigraph rings Style V48JR	Units	Value
Density	g/cm³	1.55 ÷ 1.75
Ash content	%	≤ 0.15
Carbon content	%	≥ 99.85
Chloride content	ppm	≤ 10
Fluoride content	ppm	≤ 10
Halogen content	ppm	≤ 40
Sulfur content	ppm	< 300
Oxidation rate at 670°C	%	< 4
Oxidation inhibitor	-	Y
Passive corrosion inhibitor	-	Y
Metal reinforcement (others available on demand)	-	SS316L
Dimensions	mm	10 ÷ 2300
Temperature Range	°C	-200 ÷ 450 / 650
pH	-	0 ÷ 14

Tollerances (mm)	Out. D.	Inn. D.	Th.	Wall	Bulk Density
up to 250 mm	[-0,20 ÷ 0,00]	[-0,00 ÷ 0,20]	+/- 0,20	[-0,20 ÷ 0,00]	+/- 5,00%
from 251 to 500 mm	[-0,25 ÷ 0,00]	[-0,00 ÷ 0,25]	+/- 0,20	[-0,25 ÷ 0,00]	+/- 5,00%
from 501 to 750 mm	[-0,30 ÷ 0,00]	[-0,00 ÷ 0,30]	+/- 0,25	[-0,30 ÷ 0,00]	+/- 5,00%
from 751 to 2300 mm	[-0,40 ÷ 0,00]	[-0,00 ÷ 0,40]	+/- 0,75	[-0,40 ÷ 0,00]	+/- 7,00%

- The peak temperature can be sustained only for short exposure periods.
- When used with weakly oxidizing agents or hot air, the temperature shall not exceed **450 °C**.
- When used with steam or non-oxidizing fluids, the temperature shall not exceed **650 °C**.
- Flexible graphite and carbon yarn shall not be used with oxidizing fluids.
- The dimensional tolerances of the molded products refer to the Carrara S.p.A. standard, unless otherwise agreed.



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To answer to the significant expansion of the industrial valve market, Carrara has organized its graphite gaskets Planigraph Ring production according to the most modern requirements. Carrara has designed its production facilities to flexibly meet customer needs and, thanks to a substantial equipment fleet and a modern, precise production schedule, it can manage production batches ranging from a few pieces to thousands, using high-quality materials.

The information provided in this publication, as well as that supplied to users in other forms, is based on our experience and communicated according to the best knowledge available. However, since numerous factors beyond our knowledge and control may influence the use of the products, no warranty, explicit or implicit, is given regarding such content. The operating limits indicated do not constitute confirmation that these values can be applied simultaneously. Avoid using the product at the maximum temperature and pressure limits. The maximum temperature is sustainable only for short periods under specific conditions. Specifications may be changed without notice. The images in the DS may not exactly represent the product, its color and/or marking.

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