

PLANIGRAPHTM PREMIUM LGRP

Composition

• High-purity expanded mineral graphite Premium Grade with corrosion inhibitor and oxidation retardant with smooth sheet SS316L Th. 0.05 mm

Characteristics

The expanded mineral graphite of Planigraph™ Premium LGRP meets the requirements of the latest update of the EU directive 2011/65/EC (RoHS) and complies with the requirements of the oxidation test EN 14772 section 6.7.

Applications

Expanded mineral graphite is also known for its chemical resistance, making it suitable for applications involving almost all fluids except for oxidants.

Tech Data

Planigraph™ Premium LGRP			
Graphite density	gr/cm3	>1.0	
Carbon Content	%	≥ 99.0	
Ash Content	%	< 1.0	
Sulphur Content	ppm	≤ 100	
Chloride Content	ppm	≤25	
Fluoride Content	ppm	≤25	
Halogen Content	ppm	≤100	
Inhibitor of oxidation and corrosion	-	Yes	
Thermal Weight Loss 670°C/h	%	≤ 4.0	
Reinforcing steel sheet	AISI	316L	
Thickness steel sheet	mm	0.05	
Tensile Strenght	MPa	≥ 4.0	
Compression ratio	%	40 - 50	
Recovery	%	> 12	
Gas Permeability DIN 3535-6	mg/m/s	< 0.1	
Relaxation stress DIN 52913	N/mm2	> 45	
Temperature max with steam	°C	550	
Temperature max with weak oxidants	°C	450	
Temperature min cryo	°C	-196	
Maximum assembly load RT	N/mm2	60	
Maximum operating pressure	bar	75	

- Never use the product to the maximum temperature and pressure associated. Consult the manufacturer for further information With weakly oxidizing agents and hot air the temperature must be limited to 450 ° C
- Graphite and carbon cannot be used with oxidizing fluids
- Other gasketing sheet dimensions and thicknesses are available on request With steam and non-oxidizing fluids, the temperature must be limited to 550°C
- The dimensional tolerances of the gasketing sheets are: W and L ± 3,0%, H ± 10,0%

Size	1.500 × 1.500	60" x 60"
Thickness	1,5 ÷ 3.0	1/16" ÷ 1/8"



The information in this publication, as well as any additional information provided to users, is based on experience and is shared to the best of our current knowledge. However, due to numerous factors beyond our knowledge and control that may affect the use of these products, no warranties are provided or implied regarding this information. The operating limits presented in this publication do not imply that these values can be applied simultaneously. Do not use the product at the maximum temperature and pressure values simultaneously. The maximum temperature is suitable only for short-term exposure under specific conditions. Specifications are subject to change without prior notice. The picture in the DS may not accurately depict the exact color and/or markings of the product.



Planigraph™ Premium LGRP

The Planigraph™ sales program includes the following items Premium grade and Industrial Grade:

- LG without insert
- LGR with single smooth insert
- LGRF with single or multiple tanged inserts
- LGRHDI with multiple smooth

The maximum allowable load on expanded graphite gaskets depends on the type and number of metallic inserts and is closely related to the effective sealing area. Verification requires calculating the ratio [(De-Di)/thk], where **De** and **Di** are the diameters of the area actually compressed between the flanges and thk is the gasket thickness. The ratio must be \geq 4. On WN RF flanges, the gaskets can be used up to class 300 psi.

The Planigraph™ line also includes corrugated graphite tapes for maintenance:

- NG corrugated tape in expanded mineral graphite
- NGA adhesive corrugated tape in expanded mineral graphite



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