



PLANIGRAPH™ PREMIUM LGRHDIP

Composition

- High-purity expanded mineral graphite Premium Grade with corrosion inhibitor and oxidation retardant
- Smooth sheet SS316L th. 0.05 mm

Characteristics

The expanded mineral graphite of Planigraph™ Premium LGRHDIP meets the requirements of the latest update of the EU directive 2011/65/EC (RoHS) and complies with the requirements of the oxidation test EN 14772 section 6.7. This type of gasket ensures a reliable and durable sealing, making it an ideal option for all industrial applications, from the simplest to the most demanding.

Applications

Expanded mineral graphite is also known for its chemical resistance, making it suitable for applications involving almost all fluids except for oxidants. In addition, expanded mineral graphite gaskets can be easily cut and shaped to fit the specific needs of the application.

Tech Data

Planigraph™ Premium LGRHDIP		
Graphite density	gr/cm3	1.0
Carbon Content	%	≥ 99.0
Ash Content	%	< 1.0
Sulphur Content	ppm	≤ 100
Halogen Content	ppm	≤ 100
Inhibitor of oxidation and corrosion	-	Yes
Thermal Weight Loss 670°C/h	%	≤ 4.0
Tensile Strength	MPa	≥ 4.0
Reinforcing steel sheet	AISI	316L
Thickness steel sheet	mm	0.05
Compression ratio	%	25 - 35
Recovery	%	> 15
Gas Permeability DIN 3535	cm3/min	< 0.6
Relaxation stress DIN 52913	N/mm2	> 45
Temperature max with steam	°C	550
Temperature max with weak oxidants	°C	450
Temperature min cryo	°C	-196
Maximum assembly load RT	N/mm2	200
Maximum operating pressure	bar	200

- Never use the product to the maximum temperature and pressure associated. Consult the manufacturer for further information
- With weakly oxidizing agents and hot air the temperature must be limited to 450 °C
- Graphite and carbon cannot be used with oxidizing fluids
- The dimensional tolerances of the gasketing sheets are: W and L ± 3,0%, H ± 10,0%

Size	1000 x 1000 mm	40"x40"
Thickness	1.0 ± 3.0 mm	1/32" ÷ 1/8"



The information in this publication, as well as any additional information provided to users, is based on experience and is shared to the best of our current knowledge. However, due to numerous factors beyond our knowledge and control that may affect the use of these products, no warranties are provided or implied regarding this information. The operating limits presented in this publication do not imply that these values can be applied simultaneously. Do not use the product at the maximum temperature and pressure values simultaneously. The maximum temperature is suitable only for short-term exposure under specific conditions. Specifications are subject to change without prior notice. The picture in the DS may not accurately depict the exact color and/or markings of the product.



Planigraph™ Premium LGRHDIP

The Planigraph™ sales program includes the following items Premium grade and Industrial Grade:

- LG without insert
- LGR with single smooth insert
- LGRF with single or multiple tanged inserts
- LGRHDI with multiple smooth inserts

The maximum allowable load on expanded graphite gaskets depends on the type and number of metallic inserts and is closely related to the effective sealing area. Verification requires calculating the ratio $[(De-Di)/thk]$, where **De** and **Di** are the diameters of the area actually compressed between the flanges and **thk** is the gasket thickness. The ratio must be ≥ 4 . On WN RF flanges, the gaskets can be used up to class 300 psi.

The Planigraph™ line also includes corrugated graphite tapes for maintenance:

- NG - corrugated tape in expanded mineral graphite
- NGA - adhesive corrugated tape in expanded mineral graphite



Carrara S.p.A.,
Via Provinciale 1/E - 25030 Adro - BS - Italia
tel. +39 030 7451121 / fax +39 030 7451130
www.carrara.it - info@carrara.it