



# PLANIGRAPH™ LGRHDI

## Composition

- Expanded Graphite Industrial Grade
- Multiple smooth SS316L inserts with a thickness of 0.05 mm

## Characteristics

The Planigraph™ LGRHDI graphite gasketing sheets are suitable for high-temperature and high-pressure applications on RF, FF, LMF, and LTG flanges in piping or industrial machinery. Planigraph™ LGRHDI features low relaxation values combined with excellent mechanical strength.

## Applications

The gaskets Planigraph™ LGRHDI are suitable for all flanges, including RF, FF, LMF, and LTG. Graphite cannot be used with oxidizing fluids.

## Tech Data

Planigraph™ LGRHDI

Graphite density	gr/cm <sup>3</sup>	1.0
Carbon Content	%	≥ 98.0
Ash Content	%	≤ 2.0
Sulphur Content	ppm	≤ 1000
Halogen Content	ppm	≤ 200
Reinforcing steel sheet	AISI	316L
Thickness steel sheet	mm	0.05
Tensile Strength	MPa	≥ 4.0
Compressibility	%	25 - 35
Recovery	%	> 15
Relaxation stress DIN 52913	N/mm <sup>2</sup>	> 45
Temperature max with steam	°C	550
Temperature max with weak oxidants	°C	450
Temperature min cryo	°C	-196
Maximum assembly load RT	N/mm <sup>2</sup>	200
Maximum operating pressure	bar	200

- Never use the product to the maximum temperature and pressure associated. Consult the manufacturer for further information
- With weakly oxidizing agents and hot air the temperature must be limited to 450 °C
- Graphite and carbon cannot be used with oxidizing fluids
- With steam and non-oxidizing fluids, the temperature must be limited to 550°C
- The dimensional tolerances of the gasketing sheets are: W and L ± 3,0%, H ± 10,0%

Size	1000 x 1000 - 1500 x 1500 mm	40"x40" - 60"x60"
Thickness	1.0 ÷ 3.0 mm	1/32" ÷ 1/8"



The information in this publication, as well as any additional information provided to users, is based on experience and is shared to the best of our current knowledge. However, due to numerous factors beyond our knowledge and control that may affect the use of these products, no warranties are provided or implied regarding this information. The operating limits presented in this publication do not imply that these values can be applied simultaneously. Do not use the product at the maximum temperature and pressure values simultaneously. The maximum temperature is suitable only for short-term exposure under specific conditions. Specifications are subject to change without prior notice. The picture in the DS may not accurately depict the exact color and/or markings of the product.



## Planigraph™ LGRHDI

The Planigraph™ sales program includes the following items Premium grade and Industrial Grade:

- LG without insert
- LGR with single smooth insert
- LGRF with single or multiple tanged inserts
- LGRHDI with multiple smooth inserts

The maximum allowable load on expanded graphite gaskets depends on the type and number of metallic inserts and is closely related to the effective sealing area. Verification requires calculating the ratio  $[(De-Di)/thk]$ , where **De** and **Di** are the diameters of the area actually compressed between the flanges and **thk** is the gasket thickness. The ratio must be  $\geq 4$ . On WN RF flanges, the gaskets can be used up to class 300 psi.

The Planigraph™ line also includes corrugated graphite tapes for maintenance:

- NG - corrugated tape in expanded mineral graphite
- NGA - adhesive corrugated tape in expanded mineral graphite



**Carrara S.p.A.**,  
Via Provinciale 1/E - 25030 Adro - BS - Italia  
tel. +39 030 7451121 / fax +39 030 7451130  
[www.carrara.it](http://www.carrara.it) - [info@carrara.it](mailto:info@carrara.it)