



# LGRHDI PLANIGRAPH™

## Composition

The graphite gasketing sheets LGRHDI are the greatest material to make gaskets for high temperature and high pressure services for RF, FF, LMF and LTG piping and heat exchangers flanges. LGRHDI shows a great value of relaxation with an excellent mechanical strength.

## Characteristics

Pure expanded graphite  
Multilayers SS316L reinforcement

## Applications

Graphite gaskets for flanges RF, FF, LMF and LTG. The graphite is unsuitable for sealing oxidizing fluids.

## Tech Data

LGRHDI Planigraph™

Graphite density	gr/cm3	1.0
Carbon Content	%	> 98.0
Ash Content	%	< 2.0
Material of insert	AISI	316L
Thickness of insert	mm	0.05
Compressibility	%	25 - 35
Recovery	%	> 15
Gas Permeability DIN 3535	cm3/min	< 0.6
Relaxation stress DIN 52913	N/mm2	> 45
Temperature max with steam	°C	550
Temperature max with weak oxidants	°C	450
Temperature min cryo	°C	-196
Maximum assembly load RT	N/mm2	140
Maximum operating pressure	bar	200

- Issued by the T.Dept. of Carrara S.p.a
- Do not use the product at maximum temperature values and for uses at pressures higher than those typical of the Flue Gases. Consult the manufacturer for further information.

Size	1000 x 1000 - 1500 x 1500	40"x40" - 60"x60"
Thickness	1.0 ÷ 3.0	1/32 ÷ 1/8



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The flexible graphite gaskets style LGRHDI are reinforced with multiple metal layers and are intended for high pressure use although they can be successfully installed in all applications. The maximum pressure for using these gaskets is strongly correlated to the gasket sealing surface. It is always suggested to calculate the ratio between  $[De-Di]$  and the thickness of the gasket, where  $De$  and  $Di$  refer to the effective diameters of the parts of the gasket compressed by the flanges. The ratio must be at least 4 and in this case the maximum compression allowed on the gasket is 100 MPa. In any case the maximum load allowed on the gasket is 140 Mpa. The maximum operating pressure pointed in the grid is only for reference because the maximum assembly load requirements must always be met in correlation to the temperature and the effective active sealing surface (EN 1591-2: 2020). The dimensionals tolerances are  $\pm 5.0\%$ .



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**Carrara S.p.A.**  
Via Provinciale 1/E - 25030 Adro - BS - Italia  
tel. +39 030 7451121 / fax +39 030 7451130  
[www.carrara.it](http://www.carrara.it) - [info@carrara.it](mailto:info@carrara.it)