CONTROLLER 3 EVO OXYGEN BAM

Composition

The **CONTROLLER 3 EVO OXYGEN BAM** is comprised of **GR80SGR OXY** braided rings, consisting of expanded graphite wires with a dedicated metal reinforcement. This material ensures minimal weight loss even in the most extreme conditions, meeting the stringent requirements of **EN14772** - section 6.7. BAM approved No. 2-28/2015 E for use with both liquid and gaseous oxygen.

Characteristics

The **CONTROLLER 3 EVO OXYGEN BAM** offers a unique combination of strength and durability, with a low friction coefficient ensuring smooth and reliable operation. Its reinforced structure and the quality of the graphite used make it ideal for high-temperature and pressure applications.

Applications

Specifically designed for industrial valves in oxygen service, the **CONTROLLER 3 EVO OXYGEN BAM** is the ideal choice to ensure effective stem sealing in critical environments. It provides superior performance and exceptional durability, making it essential for oxygen-sensitive industrial applications.

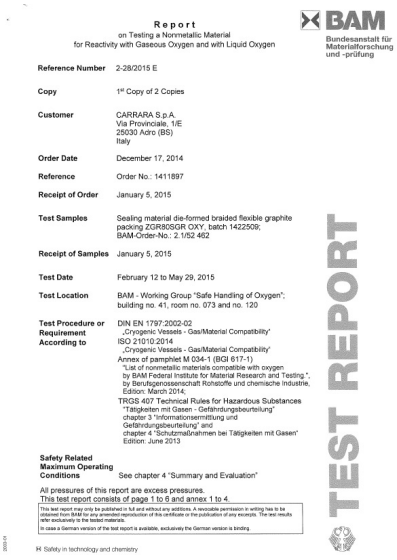
Tech Data

Maximum Temperature *°C*	**Maximum Oxygen Pressure** *bar*
up to 60	350
>60 up to 300	220

- Never use the product at its maximum rated temperature and pressure. Consult the manufacturer for further information.

CONTROLLER 3 EVO OXYGEN BAM

The **CONTROLLER 3 EVO OXYGEN BAM** is an innovative gland packing designed specifically for industrial valves in oxygen service. Made from high-quality expanded mineral graphite and reinforced with special metal, this product offers reliable and safe performance in oxygen environments.



Report
on Testing a Nonmetallic Material
for Reactivity with Gaseous Oxygen and with Liquid Oxygen

BAM Bundesanstalt für Materialforschung und -prüfung

Reference Number	2-28/2015 E
Copy	1st Copy of 2 Copies
Customer	CARRARA S.p.A. Via Provinciale, 1/E 25030 Adro (BS) Italy
Order Date	December 17, 2014
Reference	Order No.: 1411897
Receipt of Order	January 5, 2015
Test Samples	Sealing material die-formed braided flexible graphite packing ZGR80SGR OXY, batch 1422509; BAM-Order-No.: 2.1/52 462
Receipt of Samples	January 5, 2015
Test Date	February 12 to May 29, 2015
Test Location	BAM - Working Group "Safe Handling of Oxygen"; building no. 41, room no. 073 and no. 120
Test Procedure or Requirement According to	DIN EN 1797:2002-02 „Cryogenic Vessels - Gas/Material Compatibility" ISO 21010:2014 „Cryogenic Vessels - Gas/Material Compatibility" Annex of pamphlet M 034-1 (BGI 617-1) "List of nonmetallic materials compatible with oxygen by BAM Federal Institute for Material Research and Testing.", by Berufsgenossenschaft Rohstoffe und chemische Industrie, Edition: March 2014; TRGS 407 Technical Rules for Hazardous Substances "Tätigkeiten mit Gasen - Gefährdungsbeurteilung" chapter 3 "Informationsermittlung und Gefährdungsbeurteilung" and chapter 4 "Schutzmaßnahmen bei Tätigkeiten mit Gasen" Edition: June 2013
Safety Related Maximum Operating Conditions	See chapter 4 "Summary and Evaluation"

All pressures of this report are excess pressures.
This test report consists of page 1 to 6 and annex 1 to 4.

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In case a German version of the test report is available, exclusively the German version is binding.

TEST REPORT

BAM Safety in technology and chemistry

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